Service-Information

D-35 & D-50	January 20, 1984	Bulletin No. NA 0012

FOR NORTH AMERICA ONLY

D-35 & D-50

The material of the valve cover has been changed from sheet metal to aluminum die casting.

The new type valve cover has a O-ring for sealing. This O-ring can not be used for the current production engines because the sealing surface on the cylinder head had to be changed.

Some engines have been assembled using the new type valve cover gasket with the old style gasket. If these leak, we recommend to replace the die cast valve with the sheet metal type. The part number is 11 21 1 331 810. Starting with the following serial number, the O-ring style valve cover and gasket will be used:

D-35 — Starting from S.N. 601282001099

D-50 — Starting from S.N. 611181000864
up to S.N. 611181000883
and from S.N. 611181000919 and on

BMW Marine
Service Dept.

V12 Engineering
Box 50, Ontario, Canada P0X 1C0
www.bmwmarine.net

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