Service-Information

G-130	November 22, 1983	Bulletin No. NA 0004

FOR NORTH AMERICA ONLY

G-130

1. To ensure proper lubrication of all engine parts on a new engine, the following procedure should be followed prior to the initial engine start up.

   A. Remove spark plugs

   B. Crank engine until oil pressure is registered on gauge. This ensures that the anti corrosion oil, that is put in at the factory, is totally removed.

   C. Reinstall spark plugs and start engine.

2. On some engines, improper fresh water tank caps were installed. This may cause water loss via the overflow tube. If you have an improper cap, replace it with P.N. 11 53 1 328 892.

3. There have been isolated cases where the filler neck on the top of the expansion tank which is glued, has come loose. If this occurs, it is necessary to drill and tap 3 holes in the neck and expansion tank. You then insert 3 screws, using loctite, and secure neck to tank. The part number for the screws is 11 53 4 235 442.

   See Diagram # 1.

4. Starting from engine serial number 7898, the G-130 will have the six cylinder flywheel installed. The new flywheel part number is 11 22 1 330 934. When adjusting the timing, you will have to use the lateral timing mark as is presently used on the six cylinder models. The specifications remain the same.

5. Should you have an overheating problem with a G-130 engine, a new heat exchanger core is available. The old core can be identified by having 8 fins whereas the new core has 10 fins. The part number for the new core is 11 53 1 328 742.

Please route and initial before filing