FILLING AND BLEEDING OF HYDRAULIC TRIM AND TILT SYSTEM

1. Remove fill screw on reservoir.

2. Open vent screw.

3. Fill reservoir to bottom of filler screw thread with ATF fluid.

4. Loose low pressure line (on left of outdrive in direction of travel).

5. Run hydraulic pump in "up" direction. At the same time fill up reservoir to avoid air entering system. If outdrive is fully tilted stop filling. This allows enough space in reservoir for returning fluid when running in "down" direction. (If you fill too much fluid reservoir will overflow).

6. Connect and fasten low pressure line.

7. Run pump in "down" position. Check oil level and fill up.

8. Operate the trim system several times (5), extending and retracting the cylinders completely. Check oil level. Replace fill- and vent screw.

9. If properly bleeded, outdrive may not rebound under load.

10. During longer periods of non-operation oil has a tendency to gas. This will create air in system. Repeat bleeding procedure. In this case you will need a container in point 4.

N O T E :

If and when one trimcylinder needs replacement drain all fluid of other cylinder. This will give you the original condition for initial filling and bleeding.